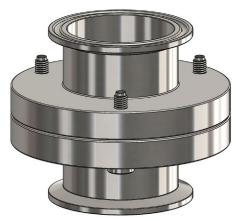


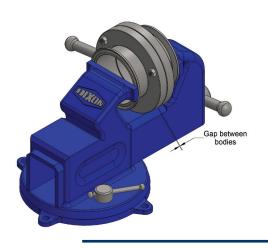
Breakaway Coupling Assembly



1. Thread in breakaway bolts, hand tight in body

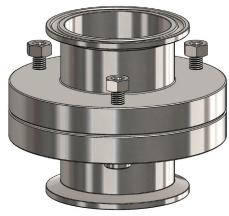


3. Place second body over bolts





2. Place gasket on body



- 4. Start nuts on bolts
- 5. Compress bodies together in vise to evenly reduce gap to 0.032 in (check with feeler gauge)
- 6. Apply threadlocker to bolts and hand tighten nuts



Dixon Sanitary

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