Applications:
• Replacement for damaged hammer union nuts where wrench or tool is required to tighten or loosen wing nut
• Used with male one-piece flange adapters
• See photos on reverse side for example

Size:
• 4"

Features:
• Repair nut is pinned and bolted for perfect alignment
• Nut can be installed on pre-existing hammer union assembly

Material:
• Forged steel

Specifications:
• Cold working pressure: 2000 PSI (138 bar)
• When bolting together three-piece hammer union nuts, Dixon recommends welding the seams of the split nut, or using Locktite® Threadlocker Red 2171™, to ensure that bolts do not loosen when in service. Bolt torque recommendation is 60 foot pounds.

Approval:
• Meets AISI standards

<table>
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<tr>
<th>Part #</th>
<th>Description</th>
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<tbody>
<tr>
<td>HU200400RN3</td>
<td>4&quot; hammer union 3 piece repair nut</td>
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Three-Piece Repair Nut Assembled

common industry wrench